

## Appendix : Maintenance Switch Settings

### Slide switches

#### Test

This setting is for use during maintenance to produce a printer test page containing a mixture of ink characters.  
The user should not change this setting.

When set to ON, it enables the user to print a test page containing a mixture of ink characters.

#### Memory

This setting is for performing a memory check during maintenance.  
The user should not change this setting.

When set to ON, memory checks are done.

### Equipment Settings

This switch is for maintenance.  
The user should not change this setting.

#### Equipment Type: Switch 1, Switch 2

Configures the equipment type:

Switch 1	Switch 2	
Down	Down	Gemini-Basic
Down	Up	Gemini-Pro
Up	Down	Gemini

#### LOG: Switch 3, Switch4

Produces a LOG

Switch 3	Switch 4	
Down	Down	No LOG
Down	Up	Print in Ink On Reverse Side
Up	Down	Memory

## Segment LED

Whenever an alarm sounds, the LED also displays a value. The contents of the display and the associated error condition are as shown below.

LED Display	Primary Error Cause	Alarm Sound	
<b>Hardware Errors</b>			
0	Communications Settings Switch - Communications Speed	3 short beeps followed by 3 short beeps	
1	Communications Settings Switch - Parity		
2	Mode Setting Switch memory read		
3	Braille Code Setting Switch memory read		
4	Paper feed		
5	Paper feed reverse rotation		
6	Memory check		
7	Ink head connection check		
8	Servomotor starting point timeout check		
<b>Communications Errors</b>			
9	RS-232C parity	2 short beeps followed by 2 short beeps	
A	RS-232C overrun		
b	RS-232C framing		
c	RS-232C central receiver timeout		
d	RS-232C buffer overrun		
E	Ink character transmission timeout		
F	Ink character retransmission overrun		
H	Ink character transmission timeout		
J	Ink character retransmission overrun		
L			
<b>Data Receiving Errors</b>			
o	Invalid control code	4 short beeps followed by 4 short beeps	
P	Printer setting data		
U	Invalid data runaway halted		
(upper segment)	Prior format missing line feed		
<b>Software Errors</b>			
— (middle segment)	Timeout		
— (bottom segment)	Insufficient memory		
(Upper Right Only segment)			

## LED Handling Procedures

LED Value	Procedure
4	Load the paper and press the Load Paper switch.
5	Turn the power off and after ejecting all of the paper, reload the paper.
9, A, b, c	Please check the PC's RS-232C communications settings.
o, P, U	Please check the output printer name and output settings of the software you are using.
Other values	Please attempt to correct by rebooting the system.